

**NEW PRODUCT!**  
**Economy Tray Cart**  
**PASS THRU**



**ALLIANCE PRODUCTS**  
High-value stainless steel and aluminum equipment



**Specifications**

- Stainless steel is nickel-bearing, 200 series minimum. This material is NSF recognized for corrosion resistance.
- Body is made of 18 gauge stainless steel. Top is made of 16 gauge stainless steel.
- Single door design with full length stainless steel hinge and heavy duty stainless steel gravity latch.
- Doors open a full 270 degrees and lay neatly against side of cart. Doors are made of .090 aluminum.
- Contour .063 aluminum seamless tray slides are easily removable for better cleaning. Side loaded two trays per ledge.
- Base is made from 14 gauge stainless steel.
- Vertical cart body flanges serve as push handles on both ends of cart.
- Cart has 6" diameter cushion casters with zerk fittings (two swivel with brakes and two rigid).
- Full perimeter bumper is attached to cart base assembly.
- Tray ledges are 1 3/16" wide.
- Ledge spacing is 5".
- Please contact our facility at 615-895-5333 with inquiries for custom tray sizes, capacities, and ledge spacing.



**NEW PRODUCT!**  
**Economy Tray Cart**  
**PASS THRU**

←  
**PASS THRU**  
 →



Customization is available

Dimensions of Previous Models

| Model    | Overall Size |         |         | Tray Size | Casters                        |      | Construction Combination   | Capacity | Shipping Weight |
|----------|--------------|---------|---------|-----------|--------------------------------|------|----------------------------|----------|-----------------|
|          | Height       | Width   | Depth   |           | Type                           | Dia. |                            | Trays    | lbs.            |
| HM1820PT | 61"          | 27 1/2" | 34 1/2" | 14"x18"   | 2 fixed<br>2 swivel<br>w/brake | 6"   | Stainless Steel & Aluminum | 20       | 174             |
| HM2020PT | 61"          | 27 1/2" | 34 1/2" | 15"x20"   | 2 fixed<br>2 swivel<br>w/brake | 6"   | Stainless Steel & Aluminum | 20       | 174             |
| HM1824PT | 71"          | 27 1/2" | 34 1/2" | 14"x18"   | 2 fixed<br>2 swivel<br>w/brake | 6"   | Stainless Steel & Aluminum | 24       | 196             |
| HM2024PT | 71"          | 27 1/2" | 34 1/2" | 15"x20"   | 2 fixed<br>2 swivel<br>w/brake | 6"   | Stainless Steel & Aluminum | 24       | 196             |

© 2011 Alliance Products, LLC  
 820 Esther Lane | Murfreesboro, TN 37129  
 615.895.5333 phone  
 615.895.5334 fax